

# Safety Data Sheet



Revision Number: 007.0

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## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE SI 5031 LIGHT CURE ADHESIVE known as LOCTITE 5031/300ML</b>	<b>IDH number:</b>	693986
<b>Product type/use:</b>	Silicone sealant	<b>Item number:</b>	40086
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** CAUSES SKIN IRRITATION.  
CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silica, amorphous, treated	68909-20-6	1 - 5
3-[tris(acetoxy)silyl]propyl methacrylate	51772-85-1	1 - 5
Diacetoxydi-tert-butoxysilane	13170-23-5	1 - 5
1,3-Bis(3-methacryloxypropyl)-1,1,3,3-tetraacetoxydisiloxane	2296688-20-3	0.1 - 1
acetic acid	64-19-7	0.1 - 1
Acetic anhydride	108-24-7	0.1 - 1
Triacetoxy-tert-butoxysilane	13170-22-4	0.1 - 1
acetoxytri-tert-butoxysilane	17947-85-2	0.1 - 1

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\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms develop and persist, get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide. Do not use high volume water jet.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde. Acetic acid. Thermal decomposition can lead to release of irritating gases and vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow material to contaminate ground water system.
<b>Clean-up methods:</b>	Scrape up as much material as possible. Spilled material will solidify. Store in a partly filled, closed container until disposal. Maintain good ventilation for large spills.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	Store in a dry area below 90° F.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, treated	10 mg/m3 TWA Inhalable dust.	6 mg/m3 TWA	None	None
3-[tris(acetoxy)silyl]propyl methacrylate	None	None	None	None
Diacetoxydi-tert-butoxysilane	None	None	None	None
1,3-Bis(3-methacryloxypropyl)-1,1,3,3-tetraacetoxydisiloxane	None	None	None	None
acetic acid	15 ppm STEL 10 ppm TWA	10 ppm (25 mg/m3) PEL	None	None
Acetic anhydride	1 ppm TWA 3 ppm STEL	5 ppm (20 mg/m3) PEL	None	None
Triacetoxy-tert-butoxysilane	None	None	None	None
acetoxytri-tert-butoxysilane	None	None	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Viscous, Liquid
<b>Color:</b>	Opaque
<b>Odor:</b>	Acetic acid
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	< 10 mm hg (70 °F (21.1 °C))
<b>Boiling point/range:</b>	None Not applicable
<b>Melting point/ range:</b>	Not applicable
<b>Specific gravity:</b>	1.05
<b>Vapor density:</b>	Heavier than air.
<b>Flash point:</b>	> 93.3 °C (> 199.94 °F) None
<b>Flammable/Explosive limits - lower:</b>	Not applicable
<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Polymerises in presence of water.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	5.69 %; 59.7 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde. Acetic acid is liberated slowly upon contact with moisture. Thermal decomposition can lead to release of irritating gases and vapors.
<b>Incompatible materials:</b>	Alkalis. Acids. Water. Oxidizing agents. Alcohols. Amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Product is sensitive to light and moisture.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
<b>Skin contact:</b>	Can cause moderate to severe skin irritation.
<b>Eye contact:</b>	Causes serious eye damage.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silica, amorphous, treated	None	No Target Organs
3-[tris(acetoxy)silyl]propyl methacrylate	None	Irritant, Allergen
Diacetoxydi-tert-butoxysilane	None	Irritant, Allergen
1,3-Bis(3-methacryloxypropyl)-1,1,3,3-tetraacetoxydisiloxane	None	No Data
acetic acid	Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Mouse) = 4,960 mg/kg Oral LD50 (Rat) = 3.53 g/kg Oral LD50 (Rat) = 3.31 g/kg Dermal LD50 (Rabbit) = 1,060 mg/kg Inhalation LC50 (Rat, 4 h) = > 16000 ppm	Allergen, Corrosive, Eyes, Gastrointestinal, Immune system, Irritant, Kidney
Acetic anhydride	Oral LD50 (Rat) = 1,780 mg/kg Dermal LD50 (Rabbit) = 4,000 mg/kg	Allergen, Corrosive, Irritant, Respiratory
Triacetoxy-tert-butoxysilane	None	No Data
acetoxytri-tert-butoxysilane	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, treated	No	No	No
3-[tris(acetoxy)silyl]propyl methacrylate	No	No	No
Diacetoxydi-tert-butoxysilane	No	No	No
1,3-Bis(3-methacryloxypropyl)-1,1,3,3-tetraacetoxydisiloxane	No	No	No
acetic acid	No	No	No
Acetic anhydride	No	No	No
Triacetoxy-tert-butoxysilane	No	No	No
acetoxytri-tert-butoxysilane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

#### Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11,15,16

**Prepared by:** Product Safety and Regulatory Affairs

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